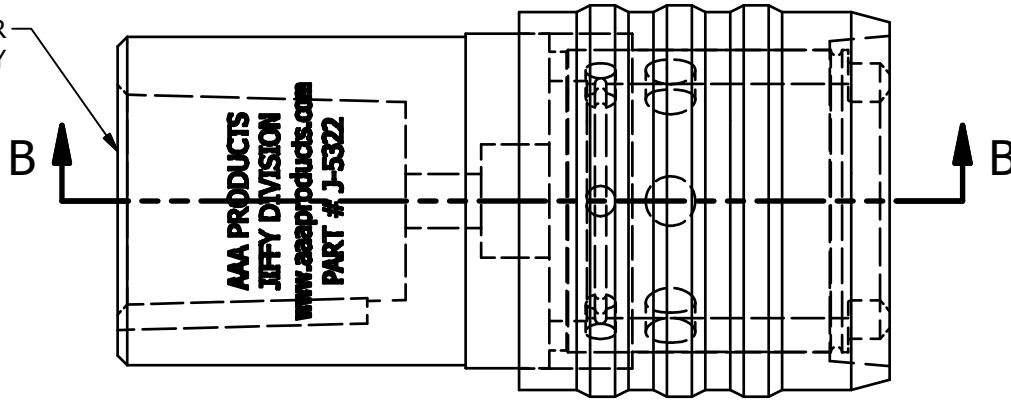
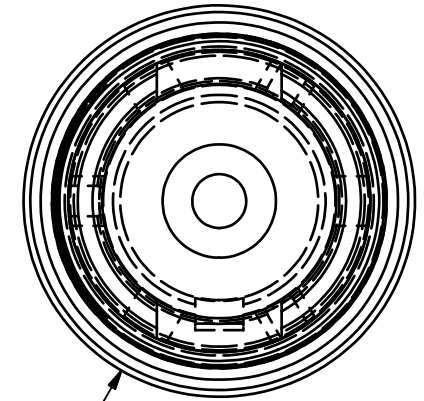


#4 JACOBS TAPER
WITH 1/4" KEY



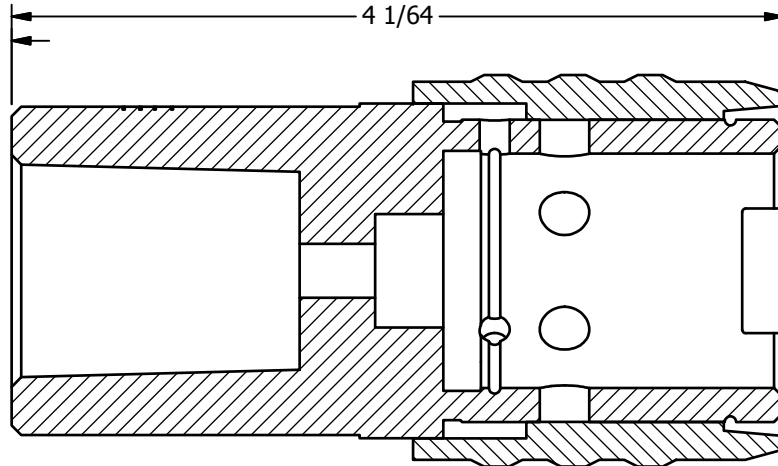
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Ø2 1/32

.267

4 1/64



CAVITY FOR BILZ, T.M. SMITH
QUICK CHANGE STYLE BUSHINGS

THEORETICAL LINE FOR
#4 JACOBS TAPER
Ø1.1240 AT THIS POINT

SECTION B-B SCALE 1 : 1



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TITLE: **QUICK CHANGE CHUCK,
JIFFY TAP**

DRAWING NO.:
DIM_CHUCK4