



FLG	QTY	PART NO	DESCRIPTION
7	3	J-388	SCREW, SHCS (1/4-28 X 1)
6	2	J-451	10-24 X 3/16" KNURL POINT SET SCREW.FOR EXTENSION SHAFT ON M' SERIES MOTORS.
5	2	J-395	BRENNAN FITTING # 6405-06-06-0 MB-FP STRAIGHT.
4	1	J-5317-M	ADAPTOR PLATE - "M" SERIES, JIFFY TAP
3	1	J-310	KEY, WOODRUFF #808, FLAT BOTTOM, 40/50 ROCKWELL C, JIFFY TAP & DRILL
2	1	J-5318-M	SHAFT EXT. - "M" SERIES, JIFFY TAP
1	1	M-3-R	MOTOR, 129-0004 J SERIES CHARLYN

LIMITS ON DIMENSIONS
 UNLESS OTHERWISE SPECIFIED
 2-PL DECIMAL ± .01
 3-PL DECIMAL ± .005
 FRACTIONAL ± 1/64
 ANGULAR ± 1/2°



DRAWN: RMckenna	DATE: 10/10/2010	CHECKED: KWaite	DATE: 10/9/2012
SCALE: None	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 10/9/2012

TITLE: M-SERIES MOTOR ASSEMBLY, 1.93 CU. IN. PER REV., JIFFY TAP & DRILL	PART NO.: M-3	REV.:
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