



- NOTES:
 1) BEARING RETAINER ATTACHED TO NOSE PIECE WITH LEFT HAND THREADS.
 2) USE SLOT TO TIGHTEN SET SCREWS ON THE SPINDLE SLEEVE TO THE SHAFT.

FLG	QTY	PART NO	DESCRIPTION
8	1	AY-6302	ASSY - SPINDLE SLEEVE, W/SET SCREWS, JIFFY SPINDLE
7	4	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
6	1	J-320	DRILL NAMEPLATE
5	4	J-324	SCREW, 1/4-20 X 1/2, FLAT HEAD SOCKET CAP
4	1	J-6300	COVER PLATE, JIFFY SPINDLE
3	4	9-H-121	SCREW, 5/16-18 X 1/2, SOCKET HEAD CAP
2	1	J-6305	NOSE PIECE - STANDARD DUTY, J-4116 RETAINER NUT, JIFFY SPINDLE
1	1	J-6304	MACHINE - BODY, JIFFY SPINDLE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 6/30/2015	CHECKED: KWaitte	DATE: 6/30/2015	
SCALE: None	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 6/30/2015	
TITLE: JIFFY DRILL MAIN SECTION, COMBINE WITH DRIVE & SPINDLE			DRAWING NO.: 3S	REV.:
DO NOT USE TO ORDER, ORDER BY PART NUMBERS LISTED IN TABLE				

D:\Engineering\Inventor Files\Internal Drawings\Jiffy Spindle\Assy\Web Only\3S.dwg