


SEE NOTE 3 ⇒

FLG	QTY	PART NO	DESCRIPTION	
	8	1	AY-5315	WIPER ASSEMBLY, JIFFY TAP LEAD SCREWS
	7	1	J-286	WOODRUFF #808 KEY, MODIFIED, JIFFY TAP & DRILL
	6	1	V-46	SCREW, 1/4-20 X 3/4, SOCKET HEAD CAP
	5	1	J-288	RING, RETAINER (N5100-102ZD)
	4	1	J-5308	DISC - SWITCH FORK, JIFFY TAP
	3	1	J-357	FITTING, GREASE (1/4-28 STRAIGHT ZERK)
	2	2	V-162	SCREW, 10-24 X 5/8, SOCKET HEAD CAP
	1	1	AY-LS-X	LEAD SCREW AND NUT ASSY, JIFFY TAP

NOTES:

- 1) WHEN ORDERING SPECIFY LEAD SCREW PITCH.
(EXAMPLE - 14 PITCH LEAD SCREW, ORDER LS-14)
- 2) SPINDLE, HOUSING, AND NUT ARE SOLD AS A COMPLETE ASSEMBLY.
(AY-LS-X CANNOT BE PURCHASED INDIVIDUALLY. ORDER AS LS-X)
- 3) SEE ASSEMBLY FOR INDIVIDUAL PARTS.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 1/23/1996		CHECKED: KWaite	
SCALE: 1/2		SHEET: 1 OF 1		RELEASED: HWomack	
TITLE: LEAD SCREW ASSEMBLY, SPECIFY PITCH, JIFFY TAP				PART NO.: LS-X	
				REV.:	