


FORCE REQUIRED TO SHIFT	
PRESSURE	SHIFT FORCE
25 PSI	1.60 - 1.65 LBS
50 PSI	2.50 - 2.70 LBS
100 PSI	4.20 - 4.50 LBS
125 PSI	5.40 - 5.60 LBS

FLG	QTY	PART NO	DESCRIPTION
4	1	BBS-1	SPRING - BUTTON BLEEDER, 1/8" NPTF
3	1	V-29	O-RING, 1/8 X1/4 X1/16 BUNA-N 90 D. FOR BUTTON BLEEDER ASS'Y
2	1	BBP-1S	BUTTON BLEEDER - PLUNGER, STD STEEL BUTTON
1	1	BBB-1	BODY, BRASS BUTTON BLEEDER DOUBLE EX - FIN -

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMcKenna	DATE: 11/10/1994		
SCALE: 2 : 1	SHEET: 1 OF 1	CHECKED: KWaite	DATE: 3/28/2012
TITLE: ASSEMBLY - BB-1S, WITH STEEL BUTTON, BUTTON BLEEDER		PART NO.: BB-1S	REV.: B

B NO.	DATE	REVISION
B	11/10/94	REDRAWN AND CONV TO CAD

D:\Engineering\Inventor Files\Internal Drawings\Valves\Button\BB-1S.dwg