


FLG	QTY	PART NO	DESCRIPTION
15	1	V-541	SPRING, DETENT, R2H VALVE
14	1	V-21	SCREW, 1/4-20 X 3/16 SOCKET SET (CUP POINT)
13	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
12	1	V-248	NAMEPLATE FOR R2H VALVES
11	1	V-26	PIN, ROLL 5/16 X 4 FOR R2H HANDLE
10	1	V-580	KNOB, BLACK (BRASS 3/8-16 INSERT), 1" DIA BALL
9	1	V-313	SPRING, ROTOR, LEE SPRING #LC-036G-01S R2H VALVE
8	4	V-162	SCREW, 10-24 X 5/8 SHCS CAP R2H VALVE & JIFFY WIPER
7	2	V-45	RING RETAINER (TRUARC N5108- 62XD) FOR R2 STEM & 1/4 SLEEVE
6	1	R2HG	GASKET, R2H VALVE
5	2	R2H-SS	SCREW - STOP, R2H VALVE
4	1	R2H-R	ROTOR, R2H VALVE
3	1	PSR2-2	SHAFT - POWER, 2 POS. DETENT, R2H VALVE
2	1	R2H-C	COVER - FINISHED, R2H VALVE
1	1	R2H-B	BODY - BAR STOCK, R2H VALVE

NOTES:
 1) USE LOC-TITE 290 (GREEN) AND INSTALL BELOW FLUSH.
 ADJUST FOR PROPPER DETENT.

SEE NOTE 1

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°	 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 9/4/2012	CHECKED: KWaite	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/20/2013
TITLE: ASSEMBLY, 2 POSITION DETENT, R2H VALVE		PART NO.: R2HDQ	REV.: A

A	NO.	DATE	REVISION
	12/15/94		REDRAWN AND CONV TO CAD

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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