


SEE NOTE 1

NOTES:
 1) USE LOC-TITE 290 (GREEN) AND INSTALL BELOW FLUSH.
 ADJUST FOR PROPPER DETENT.

| FLG | QTY | PART NO | DESCRIPTION |
|-----|-----|---------|-------------------------------------------------------------|
| 15 | 1 | V-541 | SPRING, DETENT, R2H VALVE |
| 14 | 1 | V-14 | BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT |
| 13 | 1 | V-21 | SCREW, 1/4-20 X 3/16 SOCKET SET (CUP POINT) |
| 12 | 1 | V-248 | NAMEPLATE FOR R2H VALVES |
| 11 | 1 | V-26 | PIN, ROLL 5/16 X 4 FOR R2H HANDLE |
| 10 | 1 | V-580 | KNOB, BLACK (BRASS 3/8-16 INSERT), 1" DIA BALL |
| 9 | 1 | V-313 | SPRING, ROTOR, LEE SPRING #LC-036G-01S R2H VALVE |
| 8 | 4 | V-162 | SCREW, 10-24 X 5/8 SHCS CAP R2H VALVE & JIFFY WIPER |
| 7 | 2 | V-45 | RING RETAINER (TRUARC N5108- 62XD) FOR R2 STEM & 1/4 SLEEVE |
| 6 | 1 | R2HG | GASKET, R2H VALVE |
| 5 | 2 | R2H-SS | SCREW - STOP, R2H VALVE |
| 4 | 1 | R2H-R | ROTOR, R2H VALVE |
| 3 | 1 | PSR2-3 | SHAFT - POWER, 3 POS. DETENT, R2H VALVE |
| 2 | 1 | R2H-C | COVER - FINISHED, R2H VALVE |
| 1 | 1 | R2H-B | BODY - BAR STOCK, R2H VALVE |

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|-----------------------------------------------------------------|----------------|----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED | | 2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2° |  AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235 |
| DRAWN: RMckenna | DATE: 6/8/1998 | CHECKED: KWaite | |
| SCALE: 1 : 1 | SHEET: 1 OF 1 | RELEASED: HWomack | DATE: 9/20/2013 |
| TITLE: ASSEMBLY, 3 POSITION DETENT, R2H VALVE | | PART NO.: R2HD | REV.: A |

| A | NO. | DATE | REVISION |
|---|----------|------|-------------------------|
| | 12/15/94 | | REDRAWN AND CONV TO CAD |

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

P:\Engineering\Inventory Files\Internal Drawings\Valves\R2H\Assy\R2HD.dwg