

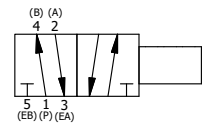
POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN, SIDE 'B' ONLY

GREEN GREASE
GREEN O-RINGS
ALUMINUM SPOOL
RACK-UP 3 HOLES TO RIGHT

SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

FLG	QTY	PART NO	DESCRIPTION
8	2	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
7	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
6	1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE
5	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
4	1	AY-630VA	ASSY, S3 & TC-10 STUD, FOR 8181986 VALVE, 1/4" VALVE
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMcKenna	DATE: 6/1/2010	CHECKED: KWaitte	DATE: 1/8/2013	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 1/8/2013	
TITLE: 1/4" SIDE PORT, STUD, 2 POS, FRICTION POS, PULL RTRN, AL SPOOL		PART NO.: 630VA	REV.: A	



A NO.	DATE	REVISION
1	1/8/2013	CHANGED BG3 GASKET TO ECG3.

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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