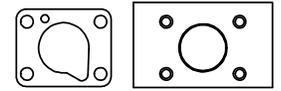
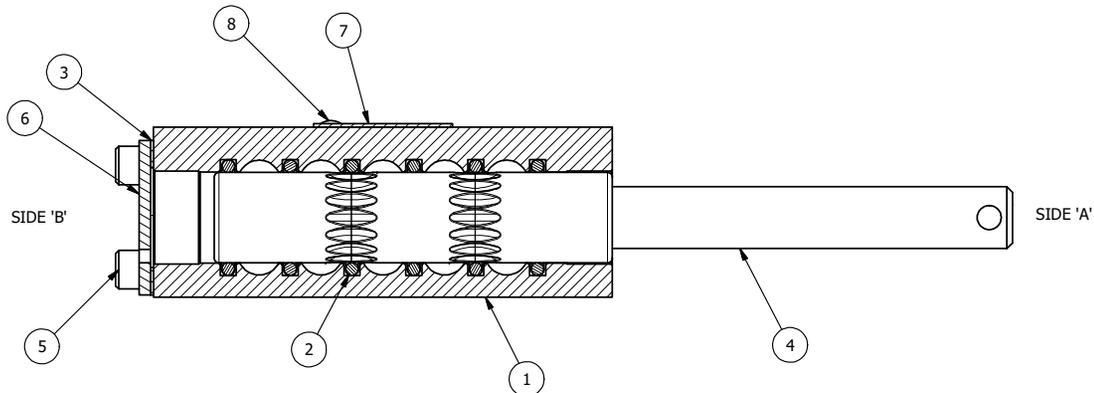


GREEN GREASE
 GREEN O-RINGS
 DELRIN SPOOL
 RACK-UP 3 HOLES TO RIGHT



POSITION GASKET ON END OF VALVE SO
 MOUNTING HOLES ALIGN,
 SIDE 'B' ONLY

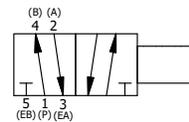


SECTION A-A
 SCALE 1 : 1
 VIEW FROM 3 PORT SIDE

Delrin Spool - ⚠ WARNING: This product can expose you to chemicals including Formaldehyde, which is known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

PLG	QTY	PART NO	DESCRIPTION
8	2	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
7	1	AN-115	BLANK NAMEPLATE FOR HE,KE,KD,RR,D,CR,PP,SR,SS VALVES.
6	1	SEC3	END CAP, 304 STAINLESS STEEL, 1/4" & 3/8" VALVE
5	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
4	1	AY-630V	ASSY - SSH3-1 & TC-10 STUD, FOR 8181986 VALVE, 1/4" VALVE
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna		DATE: 6/1/2010			CHECKED: KWaitte DATE: 1/8/2013
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack DATE: 1/8/2013	
TITLE: 1/4" SIDE PORT, STUD, 2 POS, FRICTION POS, PULL RTRN, (8181986)				PART NO.: 630V	REV.: A



A	NO.	DATE	REVISION
	1	1/8/2013	CHANGED BG3 GASKET TO ECG3.

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Inventor Files\Internal Drawings\Valves\Assembly\Part\Special\630V.dwg