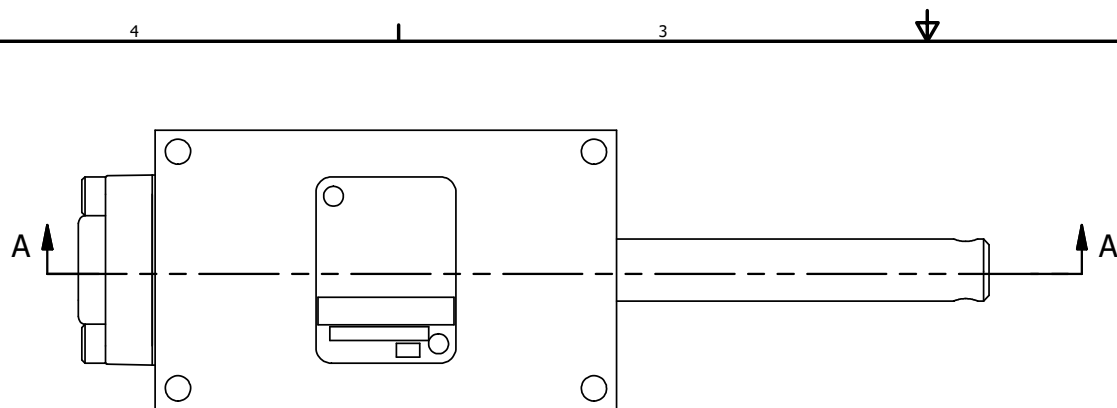
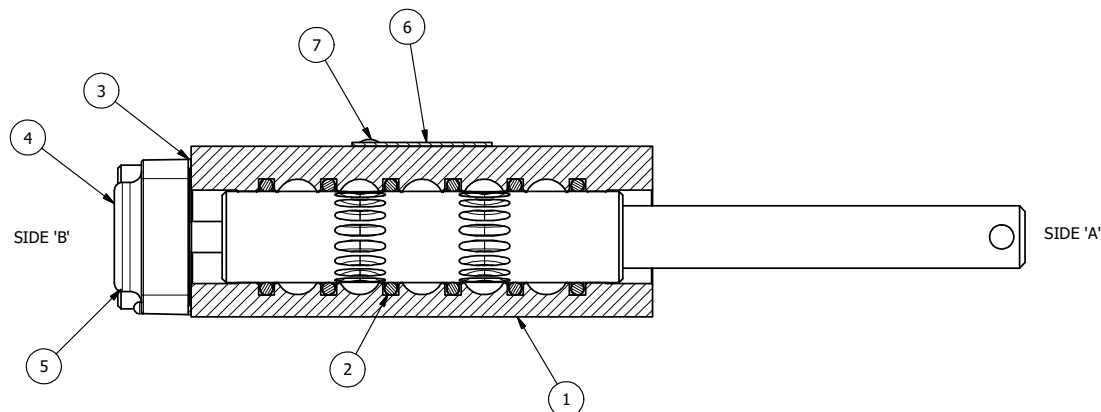


POSITION GASKET ON END OF VALVE SO
MOUNTING HOLES ALIGN,
SIDE 'B' ONLY

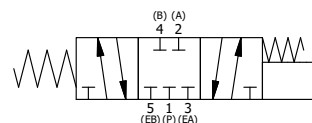
GREEN GREASE
GREEN O-RINGS
ALUMINUM SPOOL
RACK-UP 3 HOLES TO RIGHT



SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

7	2	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
6	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
5	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
4	1	AY-631VYA	ASSY, SPR CTR, SSH3 & TC-10, ALUMINUM SPOOL FOR 8184369, 1/4" VALVE
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		 AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMcKenna		DATE: 6/1/2010		CHECKED: KWaitte	
SCALE: 1 : 1		SHEET: 1 OF 1		RELEASED: HWomack	
TITLE: 1/4" SIDE PORT, STUD, 3 POS, SPR CTR, PULL RTRN, CLSD CTR SPL, AL SPOOL				PART NO.: 631VYA	
				REV.: A	



A	NO.	DATE	REVISION
	1	1/8/2013	CHANGED BG3 GASKET TO ECG3.

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

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