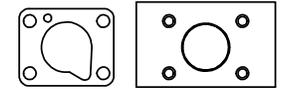
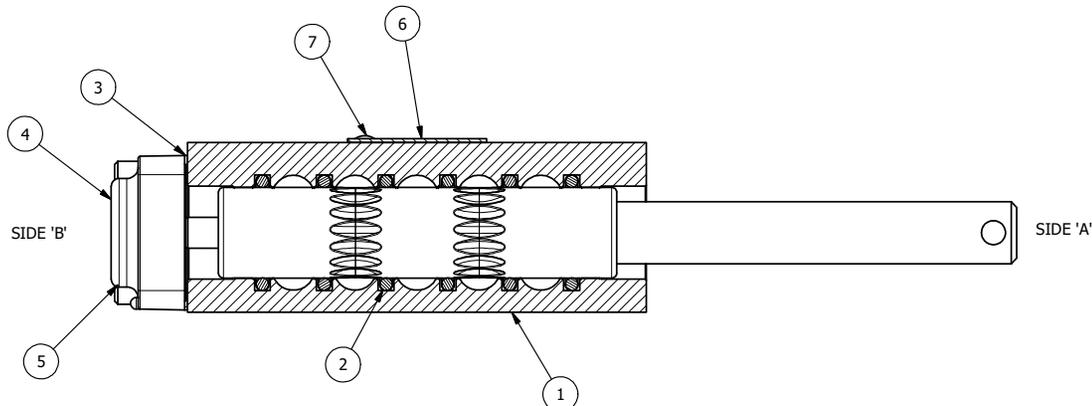


GREEN GREASE
GREEN O-RINGS
DELRIN SPOOL
RACK-UP 3 HOLES TO RIGHT



POSITION GASKET ON END OF VALVE SO
MOUNTING HOLES ALIGN,
SIDE 'B' ONLY

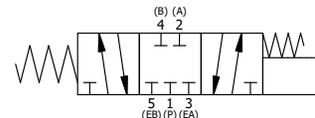


SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE

Delrin Spool - ⚠️ WARNING: This product can expose you to chemicals including Formaldehyde, which is known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

FLG	QTY	PART NO	DESCRIPTION
7	2	V-212	SCREW, 2 X 3/16, DRIVE, TYPE U, OVAL HEAD, 316 SS
6	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
5	4	V-37	SCREW, 10-24 X 1/2, SOCKET HEAD CAP
4	1	AY-631VY	ASSY, SPR CTR, SSH3-1 & TC-10, DELRIN SPOOL FOR 8184369, 1/4" VALVE
3	1	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-2E	BODY - SOLID, PLAIN, NO PILOTS, ANODIZED, 1/4" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMckenna	DATE: 6/1/2010	CHECKED: KWaitte	DATE: 1/8/2013	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 1/8/2013	
TITLE: 1/4" SIDE PORT, STUD, 3 POS, SPR CTR, PULL RTRN, CLSD CTR SPL, (8184369 OR 81843693A)			PART NO.: 631VY	REV.: A



A	NO.	DATE	REVISION
	1	1/8/2013	CHANGED BG3 GASKET TO ECG3.

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

C:\Engineering\Inventor Files\Internal Drawings\Valves\Assembly\Part\Special\631VY.dwg