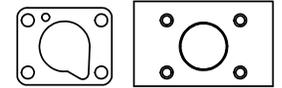


**GREEN GREASE
GREEN O-RINGS**



POSITION GASKET ON END OF VALVE SO MOUNTING HOLES ALIGN BOTH ENDS

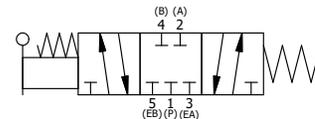
NOTES:

- 1) ALWAYS GIVE VALVE MODEL, AND PART NUMBER WHEN ORDERING PARTS.
- 2) MOUNTING HOLES ARE TAPPED 1/4-20 UNC, THROUGH, 4-PLACES.

**SECTION A-A
SCALE 1 : 1
VIEW FROM 3 PORT SIDE**

FLG	QTY	PART NO	DESCRIPTION
11	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, 316 STAINLESS STEEL
10	1	AN-114	NAME PLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS.
9	1	V-630	3/16 X 3/4 X 5/16 OVAL HEAD SEMI-TUB STEEL RIVET ZINC PLATED (T187S007500)
8	1	HL3-24	HAND LEVER WITH KNOB, 1/4" & 3/8" VALVE
7	4	V-162	SCREW, 10-24 X 5/8 SHCS CAP R2H VALVE & JIFFY WIPER
6	1	HE3-5	END CAP, LEVER, 303 STAINLESS, 1/4" & 3/8" VALVE
5	4	V-38	SCREW, 10-24 X 3/4 SHCS, FOR 3/8" CAST END CAP
4	1	AY-444VY	ASSY - SPR CTR SPL, CLSD CTR SPL, HAND/FOOT, W/RIVET, 1/4" & 3/8" VALVES
3	2	ECG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, STD BODY, VITON, 1/4" & 3/8" VALVES
1	1	B2-2E-TM	BODY - SOLID, PLAIN, NO PILOTS, 1/4-20 MNTG HOLES, 1/4" SIDE PORT VALVE

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		<p>AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235</p>
DRAWN: RMckenna	DATE: 6/2/2010	CHECKED: KWaite	DATE: 1/9/2013	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 1/9/2013	
TITLE: 1/4" SIDE PORT, LEVER, 3 POS, SPR CTR, LEVER SHFT, CLSD CTR SPL, RVRS BUILD, ROLLER ASSIST (8185621)			PART NO.: 637VY	REV.:



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT

D:\Engineering\Inventory Files\Internal Drawings\Valves Assembly\Lever Special 637VY.dwg